

Size-exclusion chromatography continues to be a standard technique for the analysis of monoclonal antibodies and their aggregates.

The Ethylene-Bridged Hydrib (BEH) SEC column line is designed to provide a stable chemistry with minimal non-desired secondary interactions from proteins and peptides. Each batch of Protein Separation Technology SEC packaging material is tested and qualified using an appropriate test mixture. The same test mixtures are recommended to be used for functional benchmarking tests of a new column as well as for on going monitoring of system and column lifetime performance once that benchmark is established.

- The BEH125 SEC, 1.7 μm column is designed for analysis of peptides and proteins in the molecular weight range of 1,000-80,000 daltons
- The BEH125 SEC Protein Standard Mix provides a suitable mixture of proteins within the qualified range.
- The ACQUITY UPLC® BEH200 SEC, 1.7 μm column is designed to characterize proteins ranging in molecular weight from 10,000-450,000 daltons, including monoclonal IgG monomers and their aggregates
- The BEH200 SEC Protein Standard Mix provides a suitable mixture of proteins and an IgG to be able to provide a qualified test mix for this column.
- The BEH450 SEC, 2.5 μm column is designed for analysis of peptides and proteins in the molecular weight range of 100,000 to 1,500,000 Daltons
- The BEH450 Protein Standard Mix provides a suitable mix of proteins within this range.

BEH125 SEC Test Mix

Analyte	pl	MW
1. Thyroglobulin, 0.1 mg/mL	4.6	669,000
2. Ovalbumin, 0.3 mg/mL	4.5	44,200
3. Ribonuclease A, 0.3 mg/mL	9.6	13,700
4. Uracil, 0.05 mg/mL	N/A	112

BEH200 SEC Test Mix

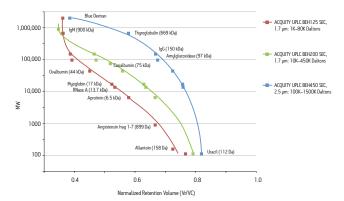
Analyte	pl	MW
1. Thyroglobulin, 3 mg/mL	4.6	669,000
2. lgG, 2 mg/mL	6.7	150,000
3. BSA, 5 mg/mL	4.6	66,400
4. Myoglobin, 2 mg/mL	6.8, 7.2	17,000
5. Uracil, 0.1 mg/mL	N/A	112

BEH450 SEC Test Mix

Analyte	pl	MW
1. Thyroglobulin Dimer	4.6	1.4 million
2. Thyroglobulin, Approx 3 mg/mL	4.6	669,000
3. lgG, 2 mg/mL	6.7	150,000
4. BSA, 5 mg/mL	4.6	66,400
5. Myoglobin, 2 mg/mL	6.8, 7.2	17,000
6. Uracil, 0.1 mg/mL	N/A	112

[PRODUCT SOLUTION]

Figure 1. Calibration Curves for ACQUITY UPLC BEH125, BEH200 and BEH450, SEC Columns (Note: Bolded are Proteins within each standard)



Protein standards; T: 30°C; Mobile phase: 100mM sodium phosphate, pH=6.8

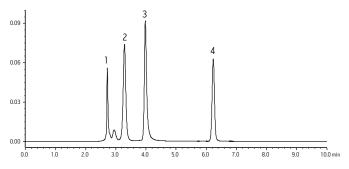
Performance Testing

It is recommended to perform an efficiency test on every column before using it. Waters recommends using a suitable solute mixture, as found in both the SEC Protein Standard mixes, to analyze the column upon receipt, determine the number of theoretical plate counts (N) for periodic comparisons and for repeat testing at predetermined intervals to track column health and performance over time as well as determining differences in systems due to quality connections, operating environment, system electronics, reagent quality, column condition and operator technique.

- The standards come ready-to-use. It is in a lyophilized powder for stability and can be directly solubilized with 500 μl, 100 mM Sodium Phosphate Buffer, pH 6.8 (See Care and Use Manual P/N 720003385 for information on buffer preparation).
- The standard was specifically designed with quality control criteria to contain, relevant and meaningful data that our manufacturing plant in Taunton uses to QC the respective columns.

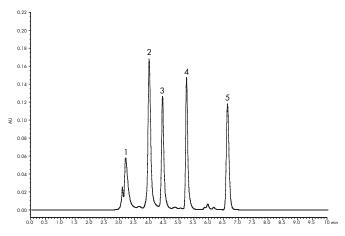
Example of Performance Test Results Using the appropriate SEC Protein Mixes

Figure 2. Protein mixture separation on an ACQUITY UPLC BEH125 SEC, 1.7 µm column.



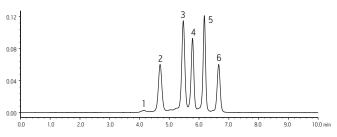
1.) Thyroglobulin, 2.) Ovalbumin, 3.) Ribonuclease A, 4.) Uracil

Figure 3. Protein mixture separation on an ACQUITY UPLC BEH200 SEC, 1.7 µm column.



1.) Thyroglobulin, 2.) IgG FU, 3.) BSA, 4.) Myoglobin, 5.) Uracil

Figure 4. Protein Mixture on an ACQUITY UPLC BEH450 SEC, 2.5 µm column.



1.) Thyroglobulin Dimer, 2.) Thyroglobulin, 3.) IgG, 4.) BSA, 5.) Myoglobin, 6.) Uracil

Examples of Lot Reproducibility

Each lot of the SEC Protein Mix is manufactured under strict quality control criteria. Each lot is monitored and compared to previous lots. Any changes in raw material are noted on the Certificate of Analysis. In addition, there is superb reproducibility within each lot from vial to vial.

Figure 5. ACQUITY UPLC BEH200 SEC Protein Standard Mix: Reproducibility between Samples in the Same Lot.

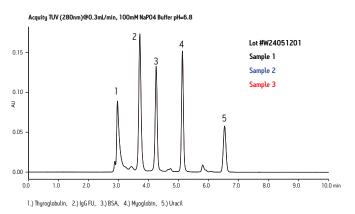


Figure 6. ACQUITY UPLC BEH125 SEC Protein Standard Mix: Reproducibility between Samples in the Same Lot

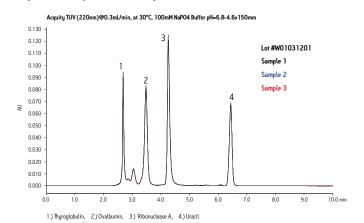


Figure 7. ACQUITY UPLC BEH200 SEC Protein Standard Mix: 3 different lots and their reproducibility

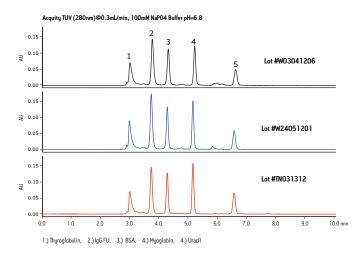
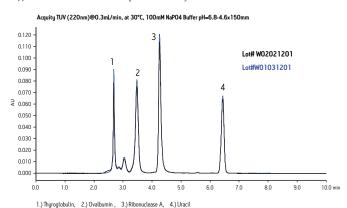


Figure 8. ACQUITY UPLC BEH125 SEC Protein Standard Mix: 2 different lots and their reproducibility





ORDERING INFORMATION

Description	Particle Size	Dimensions	Part No.
BEH125 SEC Protein Standard Mix			186006519
BEH200 SEC Protein Standard Mix			186006518
BEH450 SEC Protein Standard Mix			186006842
ACQUITY UPLC BEH125 SEC column	1.7 μm	4.6 x 150 mm	186006505
ACQUITY UPLC BEH125 SEC column	1.7 μm	4.6 x 300 mm	186006506
ACQUITY UPLC BEH125 SEC guard column kit	1.7 µm	4.6 x 30 mm	186006504
ACQUITY UPLC BEH200 SEC column	1.7 μm	4.6 x 150 mm	186005225
ACQUITY UPLC BEH200 SEC column	1.7 μm	4.6 x 300 mm	186005226
ACQUITY UPLC BEH200 SEC guard column kit	1.7 μm	4.6 x 30 mm	186005793
ACQUITY UPLC BEH450 SEC column	2.5 μm	4.6 x 150 mm	186006851
ACQUITY UPLC BEH450 SEC column	2.5 μm	4.6 x 300 mm	186006852
ACQUITY UPLC BEH450 SEC guard column kit	2.5 μm	4.6 x 30 mm	186006850
ELSD outlet tubing (0.004" id x 6" length)			430001562
0.005 x 1.75" SEC UPLC Connection Tubing, 2/pk			186006613

Notes: Size-exclusion chromatography may require modifications to an existing ACQUITY UPLC system. Please refer to "Size-Exclusion and Ion-Exchange Chromatography of Proteins using the ACQUITY UPLC System", (715002147) or "Size-Exclusion and Ion-Exchange Chromatography of Proteins using the ACQUITY UPLC H-Class System", (715002909) for specific recommendations.

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Waters Corporation 34 Maple Street Milford, MA 01757 U.S.A. T: 1 508 478 2000 F: 1 508 872 1990 www.waters.com