

## Installation

- 1 Shut-Down GC completely. Turn off oven and detector temperatures and allow to cool. Unplug the power supply [see manual p6]
- 2 Install CO<sub>2</sub> trap on the air supply to your flow controller (do not purify the FID air supply) [p12]
- 3 Plumb 1/8" tubing lines from air and H<sub>2</sub> supplies to the Polyarc® flow controller
- 4 Place the Polyarc® onto the GC with the capillary lines extending into the oven [p7]
- 5 Connect the heater assembly from the Polyarc® to the GC motherboard or external PID controller [p8]
- 6 Connect the Polyarc® OUTLET to the FID [p9]  
Note: Trim at least 0.5" of protruding tubing after putting on the 0.8mm graphite ferrule to remove any debris from the ferrule. Consult the Agilent website [tube cutting guide](#) for information on how to properly cut tubing
- 7 Connect the Polyarc® INLET to the capillary column using a zero-dead volume union  
Note: Consult the Agilent website for proper [swaging instructions](#), and to ensure the correct ferrule is being used. Improper swaging can lead to leaky connections and bad chromatography
- 8 Connect the Polyarc® air and H<sub>2</sub> INLETS to their respective flow controller OUTLETS [p11]
- 9 Power on GC. Ensure carrier gas is flowing through the column
- 10 Turn on Polyarc® air and H<sub>2</sub> flows and measure the flows independently out of the FID to confirm 2.5 sccm and 35 sccm respectively. Adjust if necessary [p11]
- 11 Configure the Polyarc® heater
- 12 Identify the heater "type"  
This will be indicated on the packaging and packing list, but the following can be used as a reference:
  - a) PT-100 RTDs will have a blue heater cable and/or a black Molex connector. They will display the actual temperature at room temperature
  - b) ARC RTDs will have a tan heater cable and a white Mole connector. There will be an offset in the temperature readout – and you will see a negative readout at room temperature
- 13 Condition the Polyarc®
  - a) PT-100 RTDs: 450°C setpoint for two (2) hours
  - b) ARC RTDs: 350°C setpoint for one (1) hour
- 14 Set the Polyarc® operating temperature using the following settings:
  - a) PT-100 RTDs: 450°C
  - b) ARC RTDs: 293°C

## Operation

- 1 Always turn the column carrier gas and air & hydrogen supplies ON before heating the Polyarc®
- 2 Double check and leak test ALL connections
- 3 Ensure the Polyarc® is operating with gas flow rates of 2.5 sccm air and 35 sccm H<sub>2</sub> [p14]
- 4 Configure GC methods:
  - a) FID H<sub>2</sub> flow rate to 1.5 sccm
  - b) Limit the on-column injection amount to 0.1 uL (i.e., 1 uL volume 10:1 split or lower)
  - c) Aux Temperature for PT-100 RTDs: 450°C [p14]
  - d) Aux Temperature for ARC RTDs: 293°C [p14]
  - e) If using H<sub>2</sub> as a carrier gas – see an important Note in [Appendix]
- 5 Run your method. Avoid injecting more than 1,000 ppm sulfur and large amounts of silicon containing compounds such as BSTFA or TMS

## Shut Down or GC Maintenance

- 1 Shut off the FID
- 2 Cool the Polyarc® to room temperature. Turn off the auxiliary temperature
- 3 Shut off the air and H<sub>2</sub> flows to the Polyarc®
- 4 Perform maintenance or shut down GC