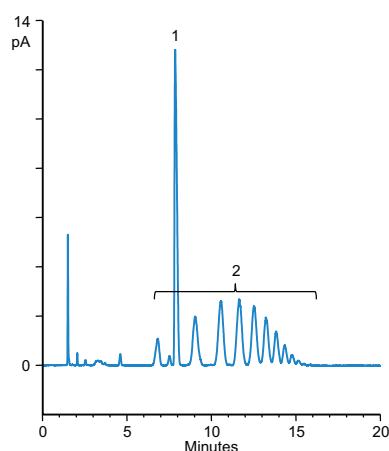
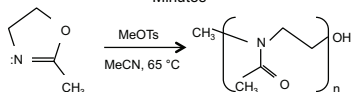


Poly-2-methyl-2-oxazoline using Acclaim C30



Column: Thermo Scientific™ Acclaim™ C30
 Dimensions: 3 μ m, 3 \times 150 mm
 LC System: Thermo Scientific™ Dionex™ UltiMate™ 3000
 Mobile Phases: A: Acetonitrile
 B: Water
 C: 0.1 M ammonium acetate, pH 5.2
 Gradient Times: -6.0 0.0 1.0 18.0 20.0
 A: 2 2 2 20 20
 B: 18 18 18 0 0
 C: 80 80 80 80 80
 Inverse gradient: -6.0 0.0 2.5 19.5 20.0
 A: 20 20 20 2 2
 B: 0 0 0 18 18
 C: 80 80 80 80 80
 Flow Rate: 0.50 mL/min
 Temperature: 30 °C
 Injection Volume: 1.0 μ L
 Detector: Thermo Scientific™ Dionex™ Corona™ *ultra* Charged Aerosol Detector
 Sample: Crude polymer, est. M.W. 900; approx. 1% in water

Peaks:
 1. Toluene sulfonate
 2. Poly-2-methyl-2-oxazoline



PB20769_E 03/13S

Cationic polymerization of 2-alkyl-2-oxazoline monomers can be initiated by an alkylating agent. The resulting polymers are hydrophilic, neutral, and have reactive terminal groups. The polymers tend to have a relatively narrow molecular weight distribution. In this example, polymerization of 2-methyl-2-oxazoline was initiated with methyl p-toluenesulfonate at a 10:1 mole ratio. The Acclaim C30 column combines tolerance of highly aqueous mobile phases with strong hydrophobic retention that makes it useful for characterizing this polymer. The Corona *ultra* charged aerosol detector is also well suited to the task of polymer characterization. While CAD is a mass-sensitive detector, the response factor is dependent on mobile phase composition. To provide a uniform mass response, post-column makeup flow is added using an inverted, offset gradient profile.