

Kate Yu¹, Darcy Shave¹, Peter Alden¹, Rob Plumb¹, Li Di², Susan Li², Edward Kerns², Paul Chilvers³
1. Waters Corporation, Milford, MA; 2. Wyeth Research, Princeton, NJ; 3. Waters Micromass, Manchester, UK

INTRODUCTION

Highlights

- Multi-mode ionization: ESCi®
 - No need to physically change ionization sources for ESI/ APCI switching.
- Automated LC/MS/MS analytical protocol (from method development to report generation)
 - Automated MS and MSMS scans for optimization
 - Automated MRM MS acquisition method generation
 - Automated data acquisition
 - Automated quantification and report generation
- Application example presented for microsome-stability test in drug discovery

Background

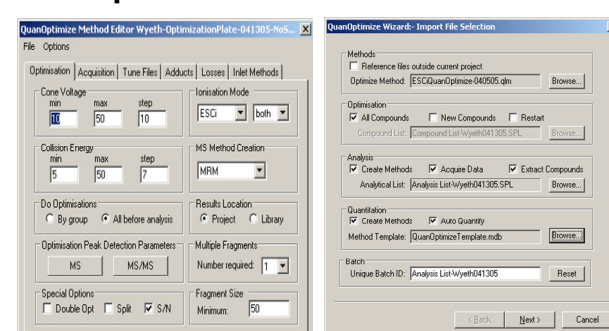
- LC/MS analysis typically utilizes atmospheric pressure ionization (API) as the ionization source with two options:
 - Electrospray (ESI): favors polar compounds
 - Atmospheric pressure chemical ionization (APCI): favors non-polar compounds and relative small molecules.
- The best ionization mode for any compound is determined by optimizing MS conditions in both ESI and APCI.
 - Generally, about 80% compounds can be analyzed by ESI¹.
 - APCI is the common alternative option for non-ESI compounds.
- Traditionally, to change between ESI and APCI
 - Analysts need to physically change the ionization source
 - All ion source parameters need to be re-optimized
 - This results in lost analysis time and reduces analytical throughput significantly¹.

MS OPTIMIZATION

QuanOptimize in Masslynx™

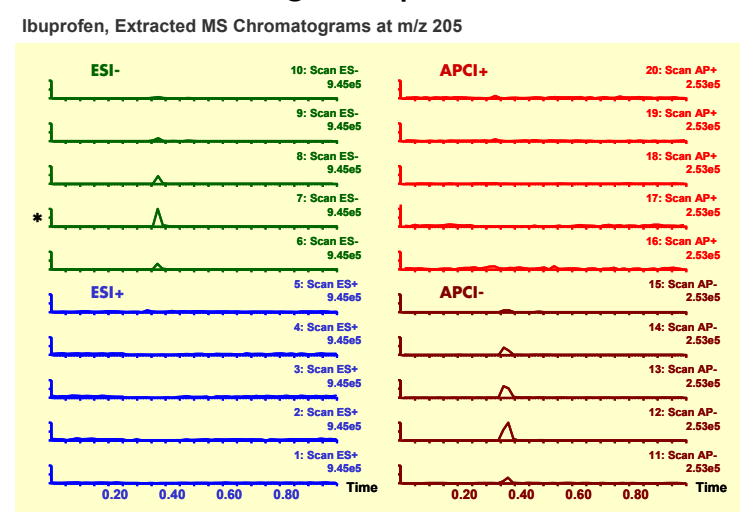
- QuanOptimize is a Masslynx optional application package. It enables a complete automatic MS quantification process.
- Once the LC conditions for the target analytes were determined, only one analyte needs to be infused into the mass spectrometer (T with the LC mobile phase at the operating LC flow rate) to optimize the tune page parameters (everything except the cone voltages for parent ions and collision energies for daughter ions).
- QuanOptimize can be set up with all necessary methods and sample lists specified, the LC/MS/MS run can be initiated. QuanOptimize will then perform the following tasks:
 - Perform MS scan and Daughter scan to obtain MS data acquisition conditions for each analyte by injecting individual standard solutions.
 - Create MS acquisition method based on the optimization injections

QuanOptimize Method Set Up

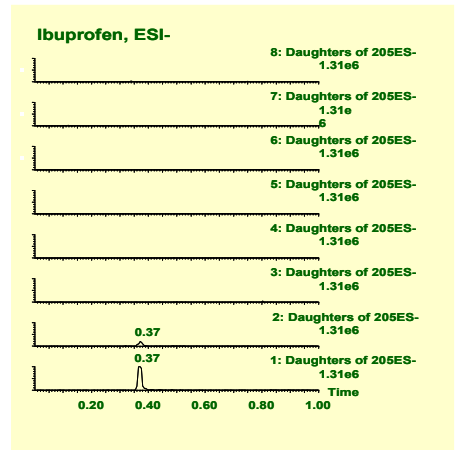


- Acquire quantification data for sample analysis
- Create MS quantification method for post run processing
- Complete post run quantification and generate report in Quanlynx browser

MS Scan in 4 Ionization Modes in a Single Injection



Daughter Scan with the Optimized Ionization Mode



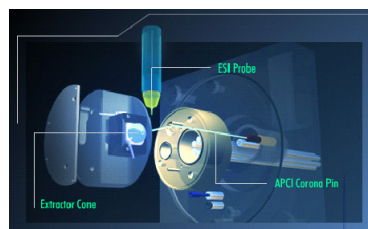
During a QuanOptimize run, two sets of samples are required per analyte: the first set is the pure standard solution at high concentration, which is to be used for the MS scan optimizations. The second set is the calibration solutions of the analyte, they can be a mixture if the project requires the analysis of a mixture with certain concentration series. They are to be injected for the calibration.

The number of injections required per compound during the optimization stage will depend on the QuanOptimize method. For non-split optimization, there will be two injections total. The first injection is for MS scan of all four mode (ESI-/ESI+/APCI-/APCI+), and the second injection will be the daughter ion scan at the optimum ionization mode. For split optimization, there will be three injections total. The first injection is for MS scan in positive mode (ESI+/APCI+), the second injection is for MS scan in negative mode (ESI-/APCI-), and the third injection is for daughter ion scan at the optimum ionization mode.

QuanOptimize ESCi Application for *in-vitro* Microsome Stability Test

- The application of ESCi places significant demands on data acquisition of the mass spectrometer. This is specifically true for MS and MSMS scan experiments during the optimization stage.
- However, the actual requirements for any experiment are dependent on the fitness of purpose. "All factors bearing on any analysis must be consistent with the overall purpose of the task"⁶.
- For ESCi MS and MSMS scan experiments, the purpose was to choose the optimum ionization mode as well as the optimum MRM parameters. This type of experiment is typically qualitative. Even though it is always better to obtain more data point across the peak, for qualitative work, a few data points across the peak should be sufficient for the purpose. As shown in the sample MS and daughter ion scan spectra, we were able to obtain spectra with sufficient quality to allow optimization to be completed automatically.
- For ESCi MRM experiments, the number of data points obtained varied depending on the number of channels to be monitored in a single injection. Less data points were obtained when more MRM channels were to be monitored, especially when ionization mode switching is required during a single injection.
- Mixture analysis can be useful for cassette dosing experiments. In drug discovery, the analytical requirement may be semi-quantitative estimation of the ADME properties. This is less demanding in figure of merit allowing more compounds to be analyzed simultaneously. Even with mixture and 4 mode simultaneous switching, Quattro Premier still has the capability for mixture analysis⁵.
- For the microsomal stability test, there is no need for multi-analyte analysis. A typical experiment is carried out for a single unknown compound per well. Therefore, the need is simply to analyze a single compound per injection. With the ESCi capability, compounds in a 96 well plate can be analyzed in a single analytical batch with both ESI and APCI.

ESCi Multi-mode Ionization



- "ESCi multi-mode ionization source" refers to a combination ESI & APCI capability available on Waters mass spectrometers.
- The enabling of the ESCi source is driven by specifically designed electronics capitalizing on unique attributes of the source geometry.

- In ESCi, both ESI and the APCI modes can function by alternating at high MS switching speeds in both positive & negative polarities⁴.

Project Goal

To develop an automated ESCi LC/MS/MS analytical protocol for the *in vitro* metabolic stability test using the 96 well plate to demonstrate the advantages of ESCi multimode ionization and the Waters ACQUITY UPLC™ for higher throughput and broader compound coverage in drug discovery.

Challenges for ESCi Applied to Drug Discovery

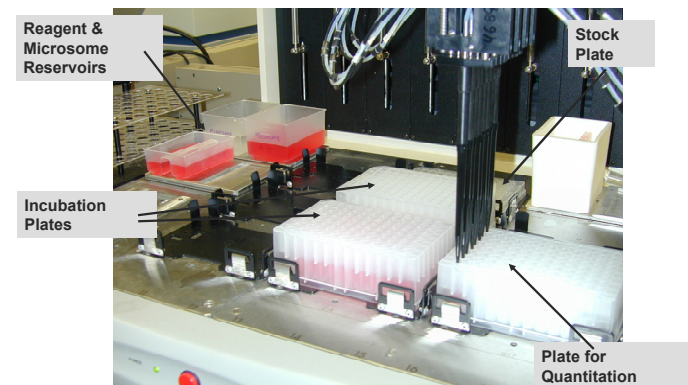
- The characteristics for analyses carried out in drug discovery are:
 - Many new compounds to be analyzed for screening purpose
 - Typically, each sample solution will contain a single compound for the analysis
 - Many injections will be required. Each injection will contain a single target analyte.
- The bottle necks are:
 - MS optimization including tuning each analyte for MRM transition, cone voltage (CV), and collision energy (CE)
 - Method creation: MRM MS acquisition method: each analyte requires a separate MS acquisition method MS quantification method for post run quantification
- The instrument feasibility as well as the advantages of ESCi Multi-mode ionization have been previously demonstrated⁵. In reality, to apply ESCi in a drug discovery lab, an automated protocol is crucial to minimize the instrument time required for analysts.

EXPERIMENTAL CONDITIONS

In-Vitro Metabolic Stability Screening

- The test method is a routine method in the Wyeth Research Lead Optimization Lab
 - Rat liver microsomes
 - Single time point incubation: 15 min
 - Physiological level: 1 μ M
- Samples ready for LC/MS/MS analysis after the microsome incubation
 - Samples are in 96 well plate format
- 48 different compounds per plate, different RT and MS conditions for each compound
 - One compound per well
 - Each compound appeared in two wells for duplicated injections
 - Typically, 45 new analytes and 3 reference standards

Microsomal Incubation: Plate Layout



DL / Biomedical Sciences (2003) 8: 432
DL / Pharm Sci (2004) 9: 1337

UPLC Conditions

- Waters® ACQUITY UPLC™ Binary Solvent Manager
- Mobile Phase:
 - A: 10 mM NH₄OAc in ACN/H₂O 10/90
 - B: 10 mM NH₄OAc in ACN/MeOH 80/20
- Column: ACQUITY UPLC™ C₁₈ BEH Column 1.7 μ m, 2.1 x 50 mm, 40°C
- Sample Temperature: 5°C
- Flow Rate: 0.6 ml/min.
- Optimization: 90%B Isocratic elution
- Quantification Gradient:

Time (min.)	%A	Curve
0.0	95%	6
0.8	5%	6
1.0	5%	1
3.0	95%	1

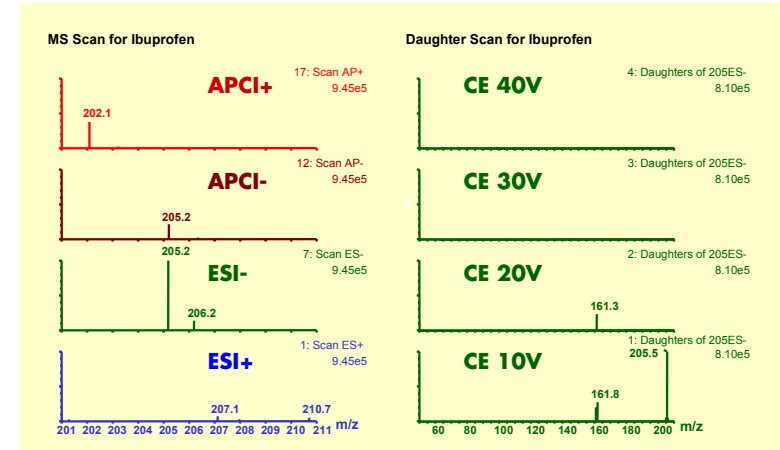
MS Conditions

- Waters Micromass® Quattro Premier™ Triple Quadrupole MS
- Tune Page Parameters:
 - ESCi Multi-Mode Ionization enabled
 - ESI capillary voltage (kV): 3.00
 - APCI corona current (μ A): 4.0
 - Source Temperature (°C): 130
 - Dissolution Temperature (°C): 420
 - Dissolution Flow (L/Hr): 980
 - Cone Gas Flow (L/Hr): 50
- Optimization and Quantification performed by QuanOptimize
 - MS and MSMS scans for optimization
 - MRM for quantification

MS Optimization Results

No	Name	MW	Mode	MRM	CV (V)	CE (V)
1	Alprazolam	308	ESI+	309.27 > 205.37	50	40
2	Amoxicillin	355	APCI+	366.18 > 124.84	50	26
3	Atenizole	458	ESI+	459.46 > 125.28	50	40
4	Atenolol	266	ESI+	267.33 > 145.40	30	26
5	Bifenoxole	310	ESI+	311.33 > 243.59	10	12
6	Bupropione	288	ESI+	289.43 > 139.90	30	26
7	Cefadroxil	347	ESI+	348.76 > 145.34	30	12
8	Chloramphenicol	323	APCI-	322.22 > 121.30	40	40
9	Chlorazepate	318	ESI+	319.27 > 85.79	30	19
10	Chlorzoxazone	169	ESI+	167.92 > 132.25	40	19
11	Cimetidine	252	ESI+	253.26 > 95.24	30	26
12	Clozapine	256	ESI+	257.25 > 270.57	40	19
13	Dabigatran Sulfate	175	ESI+	176.01 > 98.45	20	12
14	Desipramine	266	ESI+	267.33 > 72.18	30	12
15	Desamethasone	392	ESI+	390.53 > 293.62	10	40
16	Diclofenac Sodium	318	ESI+	319.18 > 163.36	10	19
17	Diclofenac	414	ESI+	415.25 > 178.12	40	26
18	Diphenhydramine	255	APCI+	256.28 > 167.49	20	12
19	Buprenorphine	206	ESI+	205.18 > 161.83	20	5
20	Imipramine	280	ESI+	281.36 > 85.76	30	19
21	Isosimone	335	ESI+	334.25 > 270.57	30	12
22	Ketamine	237	ESI+	238.30 > 124.75	30	33
23	Lidocaine	328	ESI+	327.40 > 309.78	50	19
24	Lorazepam	370	ESI+	371.33 > 125.85	40	26
25	Miconazole	416	ESI+	417.14 > 159.19	50	26
26	Midazolam	325	ESI+	326.25 > 291.58	40	26
27	Naloxone	319	ESI+	320.27 > 302.62	30	19
28	Naratriptan	363	ESI+	364.53 > 90.99	30	26
29	Ofloxacine	361	ESI+	362.27 > 318.70	40	19
30	Proxicam	331	ESI+	332.20 > 95.18	30	19
31	Probenecid	358	ESI+	359.36 > 147.28	30	12
32	Probenecid	285	ESI+	286.56 > 242.66	30	19
33	Promethazine	284	APCI+	285.32 > 163.83	30	19
34	Propofol	259	ESI+	260.31 > 115.76	40	19
35	Quindine	324	ESI+	325.33 > 81.43	50	33
36	Subamethocazole	253	ESI+	254.15 > 92.17	40	33
37	Tenidap	320	APCI-	319.16 > 276.98	20	19
38	Isosimone	337	ESI+	336.22 > 272.54	20	12
39	Terbuthalidol	225	ESI+	226.20 > 152.03	30	19
40	Terbuthalidol	471	ESI+	472.51 > 436.92	30	26
41	Thiamphenicol	356	ESI+	355.18 > 194.70	20	33
42	Thyridine	242	ESI+	241.24 > 174.09	40	33
43	Tolbutamide	270	ESI+	271.26 > 91.25	30	33
44	Tolfenacemine	352	ESI+	353.29 > 84.33	40	19
45	Wofarin	308	ESI+	307.27 > 161.18	40	19
46	Zolpidem	306	ESI+	307.90 > 235.16	30	36

MS and Daughter Scan Spectra



Example MS spectra for Ibuprofen. One in each of the 4 ionization mode. Daughter ion scan spectra in the optimized ionization mode (ESI-) at different collision energies.

- There are a few different ways that optimization to be carried on by QuanOptimize.
- In this project, the optimization was performed this way:
 - A single injection for MS scan in all four ionization mode (ESI-/ESI+/APCI-/APCI+).
 - The optimum ionization mode was decided based on the integration of the peak area. The ionization mode and cone voltage that resulted in the highest peak area was chosen to be the optimum MS condition. In the example demonstrated, the ESI- at function 7 (CV 20) was chosen to be the optimum MS condition.
 - A second injection was made for daughter ion scan at ESI- with the MS cone voltage set at 20V.
 - The best fragment ion and collision energy was again chosen based on the integration of peak area. In the example demonstrated, collision energy of 5v and daughter ion 161 was chosen as the optimum condition.

CONCLUSIONS

- We have developed an automated HT ESCi LC/MS/MS analytical protocol for the *in vitro* metabolic stability test:
 - HT separation enabled by the Waters ACQUITY UPLC™ Technology.
 - High speed capability of the Waters Quattro Premier allowing simultaneous four mode ESCi switching during a single injection
- This method can be applied in screening a large number of compounds with high speed and covering diverse structures for drug discovery and development.
- The protocol will allow the analytical test to be run completely automated so that
 - The instrument time required for analyst is minimized
 - Some bottle necks are eliminated
 - Method transfer is made easy
 - The protocol is easily adapted into the current lab routine

REFERENCE

- R. Gallagher et al. Anal. Chem., Vol. 75, 973-977, 2003
- E. Kerns, J. Pharm. Sci., Vol. 90, No. 11, November 2001
- L. Di, and E. Kerns, Current Opinion in Chemical Biology, 7:402-408, 2003
- M. Balogh, US patent WO 2003/102537
- K. Yu, P. Alden, L. Di, S. Li, E. Kerns, Poster Presentation, Montreux 2004
- P. Jane Gale, LC/MS Quantification Training Class, ASMS, 1999